



# ROTARY FINISHING OF PACKAGING, INMOULD LABELS AND FOLDING CARTONS

Innovative cutting, punching,  
creasing and embossing

LIQUID PACKAGINGS



TOBACCO PACKAGING



INMOULD LABELS



BLISTER



# With Schobertechnologies you are always **one step ahead of your competition!**

**Schobertechnologies' know-how secures the productivity advantage,** during the processing of films, cardboard and laminates. By choosing Schobertechnologies, you get the perfect technology for the production of labels and packaging right from the start. We have the right solutions for all working steps, such as cutting, punching, creasing or embossing for products being filled with liquids or food and general packaging.

**Anything is possible:** tear perforations, viewing windows, openings, hot foils and hologram application. As well as the production of packages with barrier properties, ensuring the save processing of multi layer packages like PE – card board – aluminium in combination or single layer.

## **Rotary All-In-One processing**

or register-accurate embossing, creasing, die-cutting, cutting, and stacking. Inline (directly connected to printing presses) or offline (stand-alone system) for processing speeds up to 350 m/min.



**Hot foil and hologram applicator** with foil saving system.



**Autostack** for counting, separating and stacking blanks.



**Inline modules, processing and converting lines Type SPC for production of liquid packaging blanks or rollstock.**

At operating speeds of up to 800 m/min and a maximum working width of 1,800 mm we do inline register-accurate creasing, perforating and die-cutting. The punching waste is removed safely.



## **Cutting and creasing cylinders in segmented design**

Depending on the materials to be processed, the segments can be made from different steel types (LL, HSS, SuCR or TC). For the anvil cylinder different types of finishing are available like Chrome- or TopCoat plating.



## **Changable segments**

**as well as punches and dies** allow a fast exchange in case of damage or after wear. Punches and dies are available 24/7 in our online store.

**[rotaryspareparts.com](http://rotaryspareparts.com)**







**Rotary cutting machine – type RSM**

for cutting and stacking blanks at a web width of up to 1,000 mm, format lengths of up to 1,220 mm and processing speeds up to 100 m/min. Additional stations for needling, creasing and embossing are optionally available.

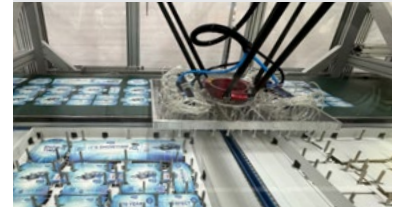


The **Varicut platform** is ideal for short runs and fast format changes.



**High-speed Spider robot**

for the automated stacking of thin, flexible materials as well as staggered products.



**Schobertechnologies – Your specialist for systems / machines and moduls for the rotary production of**

- **Inmould labels (IML)** made of PP, PS and paper for insertion into blow moulding, injection moulding, thermoforming and filling machines
- **Tea labels, tea bags** and tags made of nonwovens, foil or thin cardboard
- **Blister packaging** made of foil and cardboard



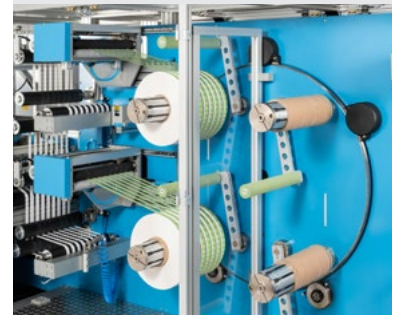
**Punching module with integrated slitter**

for the production of corner roundings for tea-tags and -bags. The immediate length cut after punching enables an extremely precise alignment of the punching profile.



**Non-Stop winder**

for single lines, such as rolls for tea tags, incl. electronic monitoring of the winding tension.



**Cutting cylinder with cavities**

accommodating formed products, e.g. blister packaging for toothbrushes. The height of the cutting edge can be up to several millimeters and allows additional resharpening cycles if the product dimensions permit such.



**Creasing module with quick lift-device and wedge adjustment**

for the regulation of the crease depth, equipped with solid or segmented creasing cylinders. For medium and small runs, individually manufactured magnetic cylinders with exchangeable creasing plates are suitable.



**Module with flexible dies**

for installation in printing or processing equipment. In accordance with the speed and sheet thickness, magnets with different holding forces and magnetic field arrangement can be selected.



Schobertechnologies worldwide  
**Presence, which ensures service.**



Whether you are looking for rotary tools and modules for inline solutions, or if your focus is more on maximum production figures respectively on unusual material combinations: At Schobertechnologies, you will benefit worldwide from our professional advice.

Benefit from our engineering service and count on reliability and quality (DIN EN ISO 9001).

Increase your efficiency with our 24/7 tool and spare parts store, whose availability is second to none.

[rotaryspareparts.com](http://rotaryspareparts.com)



Schobertechnologies worldwide:  
**over 30 representatives  
and service centers**

in Europe, Asia, America,  
Oceania and Africa.

We will be pleased to name our  
sales partner in your region.



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